

SELF CONTAINED AIR COOLED VERTICAL PACKAGED AIR CONDITIONERS

5-Ton through 20-Ton Capacity



RSI Company

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ITS Intertek Testing Services











NO WATER REQUIRED FLEXIBLE INSTALLATION ADAPTABLE AIR DELIVERY

You'll find the efficiency, flexibility and unobtrusive styling of the SCAV hard to beat. Especially if your need is to provide effective air conditioning in a locality where water is scarce and high rise office buildings are plentiful. The SCAV gets along fine without cooling water and there is a model to handle the requirements of nearly every application.

With this thought in mind, we made the SCAV light and compact to fit in virtually every elevator and through every standard hall and doorway, even in older buildings. You never have any trouble getting the unit where the action is required. Because it is air-cooled, there is not need for external heat exchangers, water towers, and other space eaters. If the space to be conditioned is on an outside wall, you can do away with an equipment room as well. However, if it is necessary to install the unit someplace other than in the conditioned space, you need only add supply and return duct systems to carry conditioned air to and from the area. Either way installation is fast, easy and your SCAV will operate at the most convenient location.

We have also designed the unit so it can be used with either an optional plenum for "Free Blow" applications, or with ducted air delivery systems. Condenser air can be taken in through a convenient window or wall opening or brought to the unit location through suitably sized duct work. Simply choose the location, install proper ducting, arrange piping, make electrical connections and you're in business. To insure all-weather operation-down to 0°F.low ambient head pressure control is optionally available. Because the SCAV is available in 5, 8, 10, 15, 20, 25, 30, 35 and 40-ton capacity, you can choose a system that fits your particular conditions and requirements - without high installation costs. The 5-ton capacity unit has one circuit and one scroll compressor, 8-35 ton capacity unit is equipped with two scroll compressors and the 40-ton capacity unit has four scroll compressors. Units operate at either 50% or 100% capacity depending on the cooling demands.

35000 SERIES

Standard compressor warranty is valid for one year and an extended 5-year compressor option is also available. Each model features a rigid, heavy-gauge metal cabinet with internal bracing and reinforced blower framing to reduce operating noise to a minimum. Then the cabinet is thermally and acoustically insulated to make it even quieter.

The evaporator blower section can be ordered for either horizontal or vertical air discharge to meet the needs of an existing air delivery system or to handle varying conditions such as low ceilings, etc.

Servicing the SCAV is fast and simple. The removable panels put all internal components within easy reach for inspection and service. Electrical components are centralized in a separate front or side compartment to permit servicing even while the unit is in operation. The SCAV has a nice looking appearance, too. That is because we have given it a smooth, unobtrusive styling and painted it a common, neutral color-Pearl Gray-to blend naturally and inconspicuously with modern office surroundings.



EASY TO INSTALL AND SERVICE





SCAV Features you will want to consider

Single, Compact Package. You just move the SCAV into position, duct to outside air, connect condensate drainage and electrical power, and turn it on. It's that simple. We've done all the rest by making the SCAV one, complete unit, air-cooled, self-contained package for comfort conditioning any indoor space. It's conveniently fits into elevators and through standard doorways and passages.

Air-Cooled Condenser. Forget about water shortages, pipes and plumbing, costly cooling towers, scale deposits

Adaptable Air Delivery. We designed the SCAV blower sections so you can have either vertical or horizontal air discharge to meet your particular requirements. An optional plenum is also available for "free blow" applications.

Ready Accessibility. Fast-removal, quick remount panels make it easy to inspect and service all internal components.

Contemporary Design. Modern Styling in Pearl Gray makes the SCAV a welcome and pleasant addition to any office. You get the comfort you want together with attractive appearance. Your custom colored SCAV is also an available option. Scroll Compressors. The 5-ton SCAV is equipped with (1) scroll compressor. 8-ton through 35-ton are equipped with (2) scroll compressors and the 40-ton SCAV has (4) (2-tandem) compressors.

Centralized Electrical Controls. We have put all the electrical controls in one conveniently located, enclosed compartment where they can be reached, inspected, and serviced readily even while the unit is in operation.

Heavy-Duty Cabinet for Quiet Rigid, **Operation**. То build durability into each SCAV, we fabricate the cabinet from heavy-gauge steel, then bonderize it to resist rust and scratches for better paint adhesion. Next, we add rigid internal bracing to the operating sound reduce Generous thermal and acoustical level. added insulation give you assurance of unusually quiet operation.

Low Ambient Head Pressure Control (Optional). With this option your SCAV becomes and everyseason unit. Allows you to operate your SCAV efficiently with outdoor ambients as low as 0° F.



RATINGS COOLING (1)		5				8			10			15			20		
SCAV MODEL NO.		950	50			95080			95100			95150			95200		
Total Capacity BTUH (1)		600	00			96000			120000			180000		2	240000		
Nominal Air Flow CFM (2)		200	00			3200			4000			6000			8,000		
POWER (4)	208- 230V 1PH	208- 230V	460V	575V	208- 230V	460V	575V	208- 230V	460V	575V	208- 230V	460V	575V	208- 230V	460V	575V	
Disconnect Switch Size Amps	60	60	30	30	60	30	30	60	30	30	100	60	60	200	60	60	
Wire Size AWG (5)	6	8	12	12	8	12	12	6	10	10	3	8	8	1	6	8	
Fuse Size Max Amps (Dual Element)	60	35	17.5	15	50	25	17.5	60	30	25	100	50	40	25	60	45	
COMPRESSOR(Type)								SCR	OLL								
Nominal HP		5				4 + 4		-	5 + 5		7	.5 + 7.5		1	0 + 10		
Nameplate Amps	32.1	19.4	10.0	79	14 9	82	57	19.4	10.0	79	30.6	16.4	12.0	42.0	19.6	13.8	
LR Amps/Comp	169	13.4	63.0	50.0	120	49.5	37.0	13.4	63.0	50.0	195	95.0	80.0	237	125	80.0	
System #1/Capacity	(1) 5			00.0	120	(1) 4	01.0	101	(1) 5	00.0	100	(1)75	00.0	(1) 10			
System #2/Capacity		N//	Δ		(1) 4			(1) 5			(1) 7.5				(1) 10 (1) 10		
CONDENSER COIL		1.07						(.,, -				(1)1.0			(1) 10		
Rows/FPI	4/12				4/12			4/12			5/12				5/12		
Face Area	5.55				11.55			11.55			17.47			5/12			
Tubes-Mat'l/Size in OD	0.00				COPPER 3/8										-		
EVAPORATOR COIL						-									-	_	
Rows/FPI		4/1	3		1	4/10		4/10				4/11			4/11		
Face Area		4 4	4			10 11			10 11			14 58			14 58		
Tubes-Mat'l/Size in OD	-		•					COPPI	-R 3/8								
Refrigerant Control								TX	V.								
Drain Conn.Qtv/Size					(1) 1/2											_	
FPT in.														-	-		
BLOWER		(4) 46						(0) 45 44			(0) 15 15			(2) 15 15			
(Qty) Diameter Width In.		(1) 12	2-12		(2	2) 15-11		(2	2) 15-11		(2	2) 15-15		(2	2) 15-15		
Drive/Speed RPM		Belt/8	829		E	Belt/633		Belt/668			E	3elt/801		E	lelt/822		
Blower (CFM)@.50 E.S.P. (3)		2500 (@ .5"		40	.5 @ 000	,"	5000 @ .5"			95	.5 @ 00	"	10,0	3. @ 000	5"	
Motor HP/Speed RPM		1 HP/	1750		2	HP/1750)	2	HP/1750)	5	HP/1750)	51	HP/1750)	
EVAPORATOR BLOWER																	
(Qty) Diameter Width In.		(1) 10	X 8		(1) 12 X 1:	2	(1) 12 X 12	2	(1)) 15 X 18	5	(1)	15 X 15	5	
Drive Speed RPM		Belt/1	214		E	Belt/910		E	Belt/981		E	Belt/842		B	elt/977		
Blower (CFM)@.50 E.S.P. (3)		2000 (@.5"		32	200 @ .5		40	00 @ .5	"	60	00 @ .5	"	80	00 @ .5	•	
Motor HP/Speed RPM		1/17	50		1	.5/1750			2/1750			3/1750		Į	5/1750		
FILTERS																	
Type Recommended	4					— D	ISPOSA	BLE PLE	ATED A	IR FILTI	ER –					▲	
No./Size Rem'd In.	(2) 28" X	18" X 1		(3) 2	0" X 30"	X 2"	(3) 2	0" X 30"	X 2"	(4) 20)" X 30' 2	X 2"	(4) 20	" X 30')	< 2"	
REFRIGERANT R22																	
Circuit #1 Charge Lbs.		7.0	0			7.7		7.9		18.0			18.0				
Circuit #2 Charge Lbs.		N//	A			7.7			7.9		18.0			18.0			
(Lbs) Shipping		58	5			910			985		1360			1395			
ENERGY EFFICIENCY RATIO		10.4	40			11.00			10.51		10.46			10.60			

PHYSICAL DATA – 5 TONS THROUGH 20 TONS CAPACITY

(1) ARI Rating – Air entering evaporator coil @ 80° DB 67° WB with 95° air entering condenser coil.

(2) For capacity at 50 cycles, multiply rating by .86.

(3) Higher external static available.

(4) Ratings are for standard horsepower motors

(5) Wire size is for 75 degrees C wire

ISSUED 7-29-02



DIMENSIONAL DATA – 5 TONS THROUGH 20 TONS CAPACITY



Dimensions (Inches)

Model	A	В	С	D	E	F	Н	J	К	М	N
05	66	11.38	7	32.3	38.5	35	28	10	24	14	10.5
08	79	13	9	32.3	58.5	55	31	10	33.5	21	15.5
10	79	13	9	32.3	58.5	55	31	10	33.5	21	15.5
15	79	16	2.25	32.3	80.5	74	31	10	33.5	30.25	20
20	79	16	2.25	32.3	80.5	74	31	10	33.5	30.25	20



IMPORTANT INSTALLATION GUIDELINES

Evaporator/Air Handler Airflow

Restrict maximum airflow across evaporator coil to 400 CFM per ton of A/C system capacity or 500 FPM, Whichever is greater. Excessive airflow will produce water carry-over and reduced performance

Condenser Air Supply

Indoor self-contained vertical A/C units with integral A/C condensers require free flow of fresh air supply to the condenser coil at a rate of 500 CFM per ton of system A/C capacity. Failure to provide this air supply will result in excessive discharge pressures and unnecessary cycling, causing a severe loss of cooling performance.

1) Certified Dimensional Drawings Available Upon Request

2) Water and Refrigerant Connects for All Unit Sizes Are Located on the Right Side (When Facing Unit Front)



BLOWER MOTOR PERFORMANCE - EXTERNAL STATIC PRESSURE (IN. Wg) 5-TON CAPACITY TO 10-TON CAPACITY

	95050 5-TON SCAV														
	EVAPORATOR BLOWER PERFORMANCE														
	.0 ESP .3 ESP .6 ESP .9 ESP 1.2 ESP 1.5 ESP														
CFM	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp			
1500	903	.039	1029	0.49	1146	0.59	*	*	*	*	*	*			
2000	1043	0.73	1148	0.86	1247	0.98	1340	1.11	1431	1.24	1517	1.38			
2500	1193	1.25	1284	1.40	1370	1.55	1452	1.70	1531	1.86	*	*			
	CONDENSER BLOWER PERFORMANCE														
	.0 E	SP	.3 E	SP	.6 E	SP	.9 E	SP	1.2	ESP	1.5 E	SP			
CFM	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp			
2000	558	0.29	696	0.41	*	*	*	*	*	*	*	*			
2500	635	0.49	756	0.64	864	0.80	965	0.96	*	*	*	*			
											*	*			

				95(0 <mark>80 8-</mark> 1	ron so	XAV								
	EVAPORATOR BLOWER PERFORMANCE														
	.0 ESP .3 ESP .6 ESP .9 ESP 1.2 ESP 1.5 ESP														
CFM	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp			
2700	692	0.63	804	0.79	906	0.96	1001	1.13	*	*	*	*			
3200	742	0.9	847	1.09	941	1.29	1028	1.48	1111	1.68	1191	1.90			
3700	797	1.25	894	1.48	982	1.70	1064	1.92	1142	2.15	1216	2.38			
	CONDENSER BLOWER PERFORMANCE														
	.0 E	SP	.3 E	SP	.6 E	SP	.9 E	SP	1.2	SP	1.5 E	SP			
CFM	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp			
3500	412	0.36	544	0.58	*	*	*	*	*	*	*	*			
4000	438	0.48	562	0.72	*	*	*	*	*	*	*	*			
4500	464	0.62	581	0.88	682	1.18	*	*	*	*	*	*			

				951	00 10-	TON S	CAV							
	EVAPORATOR BLOWER PERFORMANCE													
	.0 ESP .3 ESP .6 ESP .9 ESP 1.2 ESP 1.5 ESP													
CFM	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp		
3500	774	1.10	874	1.31	965	1.52	1049	1.74	1128	1.95	1204	2.17		
4000	833	1.51	923	1.74	1009	1.99	1089	2.23	1163	2.47	1235	2.72		
4500	900	2.04	976	2.28	1056	2.54	1132	2.84	1204	3.09	1271	3.36		
			CON	DENSE	R BLOW	ER PEF	RFORMA	NCE						
	.0 E	SP	.3 E	SP	.6 E	SP	.9 E	SP	1.2 E	SP	1.5 E	SP		
CFM	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp		
4500	464	0.62	581	0.88	682	1.18	*	*	*	*	*	*		
5000	492	0.78	602	1.04	699	1.40	784	1.70	*	*	*	*		
5500	521	0.98	624	1.22	717	1.64	800	1.98	*	*	*	*		

*For operation in ranges where no figures are given special design is required - Please consult factory STANDARD MOTOR FIRST OVERSIZE MOTOR SECOND OVERSIZE MOTOR



BLOWER MOTOR PERFORMANCE - EXTERNAL STATIC PRESSURE (IN. Wg) 15- TON CAPACITY TO 20- TON CAPACITY

95150 15-TON SCAV EVAPORATOR BLOWER PERFORMANCE														
	.0 E	SP	.3 E	SP	.6 E	SP	.9 E	SP	1.2 E	SP	1.5 E	SP		
CFM	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp		
5500	690	1.93	765	2.22	839	2.54	908	2.86	972	3.19	1032	3.52		
6000	729	2.41	796	2.70	865	3.03	931	3.37	994	3.73	1053	4.09		
6500	769	2.95	830	3.26	893	3.60	956	3.96	1017	4.35	1075	4.74		
			CON	DENSE	R BLOW	/ER PEI	RFORM	ANCE						
	.0 E	SP	.3 E	SP	.6 E	SP	.9 E	SP	1.2 E	SP	1.5 E	SP		
CFM	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp		
9000	641	2.52	728	3.04	807	1.64	879	4.14	947	4.70	1013	5.32		
9500	666	2.90	749	3.42	826	4.00	896	4.58	963	5.20	1026	5.80		
10000	691	600 2.50 745 5.42 620 4.00 690 4.30 903 5.20 1026 5.80 691 3.30 771 3.72 846 4.46 914 5.06 979 5.70 1040 6.32												

95200 20-TON SCAV EVAPORATOR BLOWER PERFORMANCE															
	.0 ESP .3 ESP .6 ESP .9 ESP 1.2 ESP 1.5 ESP														
CFM	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp			
7500	855	4.32	905	4.66	958	5.01	1013	5.40	1068	5.81	1122	6.24			
8000	900	5.16	945	5.50	993	5.85	1044	6.26	1096	6.68	1148	7.14			
8500	946	6.11	986	6.43	1031	6.82	1078	7.23	1126	7.66	1175	8.12			

95200 20-TON SCAV CONDENSER BLOWER PERFORMANCE

	.0 ESP		.0 ESP .3 ESP		.6 ESP		.9 ESP		1.2 ESP		1.5 ESP	
CFM	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp	RPM	Bhp
9500	666	2.90	749	3.42	826	4.00	896	4.58	963	5.20	1026	5.80
10000	691	3.30	771	3.72	846	4.46	914	5.06	979	5.70	1040	6.32
10500	716	3.76	793	4.34	866	4.98	933	5.60	996	6.24	1058	6.92

*For operation in ranges where no figures are given special design is required - Please consult factory

STANDARD MOTOR
FIRST OVERSIZE MOTOR
SECOND OVERSIZE MOTOR



JUAV		H INTEG	RAL		JOOL		GRAL AIN-COOLLD CONDENSERS										
	ENTERING E	VAP AIR		Α	MBIENT	CONDEN	SER AIR	=°F									
TONS	CEM	°F	8	5	9	5	10	5	11	15							
		WB	TC	SH	ТС	SH	TC	SH	тс	SH							
		62	56	51	54	49	48	44	46	41							
	1500	67	67	42	59	41	53	36	50	34							
_		72	67	34	65	33	58	29	54	28							
3		62	60	54	58	52	51	46	48	44							
	2000	67	65	44	62	43	55	38	52	36							
		72	70	36	67	34	60	30	56	29							
	0500	62	62	56	60	54	54	49	51	46							
95050	2500	67	67	46	64	44	56	39	53	37							
33030		72	72	37	69	35	61	31	58	29							
	0500	62	90	81	86	78	77	69	72	65							
	2500	67	98	67	94	65	84	57	79	54							
0		72	106	54	102	52	91	47	86	54							
0	2000	62	95	86	91	82	81	73	76	69							
_	3000	6/	103	/1	99	68	8/	60	82	56							
		12	111	5/	107	55	95	48	89	45							
	3500	62	39	09	90	00	00	<i>11</i>	00	73							
95080	3500	6/ 70	106	73	110	50	97	50	84	58							
		12	114	00 107	110	102	97	50	91	4/							
	3500	67	114	01	110	103	90	92 70	92	00 72							
	3500	72	124	31 72	120	00 70	107	62	100	73							
10		62	100	11/	116	109	103	97	97	01							
IU	4000	67	121	96	126	92	111	82	105	77							
	4000	72	1/1	76	120	73	121	65	114	61							
		62	126	118	121	114	109	102	102	96							
	4500	67	135	99	120	95	114	84	102	79							
95100	4000	72	145	78	140	75	124	66	116	63							
		62	168	164	161	157	147	143	138	135							
	5000	67	182	136	174	130	159	118	149	111							
		72	197	106	189	102	173	93	162	87							
15		62	171	158	164	152	150	139	141	131							
IJ	6000	67	184	180	177	173	161	157	152	148							
		72	199	107	192	103	175	94	165	88							
		62	167	163	167	163	152	149	138	135							
	7000	67	187	139	179	134	163	122	149	111							
95150		72	202	108	194	104	177	95	162	87							
		62	228	214	220	206	196	184	184	173							
	6000	67	249	182	239	176	213	156	201	147							
00		72	270	145	261	140	232	125	219	117							
70		62	242	227	232	218	207	194	195	183							
	7000	67	262	192	251	184	223	163	209	153							
		72	283	152	272	146	241	130	227	122							
		62	252	237	243	228	217	204	205	192							
05000	8000	67	269	197	259	190	228	167	215	157							
95200		72	291	156	279	150	247	133	233	125							
*NOTE: TC =	GROSS COOLIN	IG CAPACITY	, BTUH;	SH = S	ENSIBL	E HEAT,	BTUH										

UNIT PERFORMACE DATA SCAV UNITS WITH INTEGRAL AIR-COOLED CONDENSERS





3/27/03











3/27/03

RSI Company



Part 1 – General SYSTEM DESCRIPTION

Indoor mounted electric cooling unit utilizing twin scroll hermetic compressors for cooling duty*. Unit shall discharge supply air vertically or horizontally as shown on contract drawings. Condenser fan/coil section shall have a blowthrough design for minimum sound levels.

QUALITY ASSURANCE

RSI A/C units are ETL listed to UL 1995/CSA C22.2 No. 236 Safety Standards by Intertek Testing Services and accepted for use in the City of New York by the Department of Buildings per MEA 79-96-E Vol II.

Insulation and adhesive shall meet UL 723, CAN/ULC-S102 and NFPA 90A requirements for flame spread and smoke generation.

Cabinet insulation shall meet ASHRAE standard 62P.

DELIVERY, STORAGE AND HANDLING

Unit shall be stored and handled per the original manufacturer's recommendations.

Part 2 – Products EQUIPMENT

General: Factory-Assembled, unitary cooling unit. Contained within the enclosure shall be all factory wiring, piping, controls, refrigerant charge (R-22) and special features required prior to field start-up.

Split units are evacuated and sealed (less refrigerant charge). Unit must be assembled and piping brazed, evacuated and charged with refrigerant.

Unit Cabinet:

Unit frame and cabinet shall be constructed of galvanized painted steel.

95000 SERIES SELF CONTAINED AIR-COOLED VERTICAL TYPHOON

COMMERCIAL AIR CONDITIONING SYSTEMS

Unit frame is freestanding, allowing cabinet panels to be easily removed for servicing.

Evaporator fan compartment interior cabinet surfaces shall be insulated with a minimum $\frac{1}{2}$ in. thick, flexible fiberglass insulation, coated on the airside.

Unit shall have a integral stainless steel condensate drain pan and a field-supplied condensate trap.

Fans:

The evaporator fan shall be a Vbelt driven with an adjustable pitch motor pulley.

Condenser fan shall be V-belt driven with an adjustable pitch motor pulley.

Fan wheels shall be made from steel, be double inlet type with forward curved blades with corrosion resistant finish and be dynamically balanced.

Compressors*:

Fully hermetic scroll compressors with factory-installed vibration isolation.

Compressor Protection Device:

Compressors shall incorporate an automatic internal thermal overload protector.

Coils:

Evaporator and condenser coils shall have aluminum plate fins mechanically bonded to seamless copper tubes with all joints brazed with a minimum of 5% silver alloy.

Refrigerant Components:

Refrigerant Components shall be constructed of copper and brass materials designed and certified for refrigerant carrying service.

Air filter section shall consist of factory installed disposable pleated filter panels.

Controls and Safeties:

Unit Controls: Unit shall be complete with self-contained low voltage control circuit, operating at 24 Volts.

High and Low-Pressure Switches:

RSI shall provide high and low pressure safety protection for (cutout/cutin) 350/250 PSI and 25/80 PSI respectively.

Operating Characteristics:

Unit shall be capable of starting and running a 125°F ambient outdoor temperature per maximum load criteria of ARI Standard 210.

Electrical Requirements:

All unit power wiring shall be copper and enter unit cabinet at a single location, as specified on the unit and by the installation manual.

Motors:

Compressor motors shall be of the refrigerant cooled type with line break thermal and current overload protection.

All fan motors shall be open drip proof, have permanently lubricated bearings. Motors up to 5 HP will have inherent automatic reset thermal overload protection. Motors 7.5 HP and larger will have contactor mounted overload relays.

OPTIONAL FEATURES

Low Ambient Package

Package shall consist of a solidstate time delay control and condenser coil hot air outlet damper, which shall allow unit to operate below 60°F outdoor ambient temperature.

Compressor Protection Device

Solid-State control shall protect compressors by preventing short cycling.

*NOTES: 5-ton unit has one circuit and one scroll compressor



STANDARD WARRANTY PROCEDURE

RSI Air Conditioning Units are warranted by the RSI Company for a period of (1) year from the date of purchase by the original purchaser to be free of defects in workmanship and materials. If the unit failed within this period, the Purchaser may arrange for local field service through an authorized RSI Product Service Representative or return parts freight pre-paid (with adequate packaging) insured for their value, to RSI Company, 12911 Taft Avenue, Cleveland, OH 44108, for repair or replacement, and credit determination. The purchaser must procure a return authorization number from the factory either direct or through a distributor and must provide the proof of purchase, date, and serial number. All available information concerning the field problem must be furnished to RSI Company with the return. Upon approval, RSI Company will ship replacement part via ground transportation. Charges incurred for alternate shipping arrangements will be assumed by the customer.

RSI Company will not assume liability for any back charges, labor, freight or postage required to replace defective parts without previous formal approval from the RSI Company. RSI Company does not warrant Air Conditioning Units if they have been disassembled, modified or used in a manner other than specified by the RSI Company. Parts broken due to accident, shipping damage, abuse, misuse or any parts that have been tampered with or altered in any way are not covered by this warranty.

Internal components such as the refrigerant compressor. will carry the original manufacture's standard warranty for new installations. Extended compressor warranties may be purchased as an option. Except for expressly set forth herein, RSI Company makes no warranties, expressed or implied, including any warranty limited but not to, of merchantability or fitness for a particular purpose. RSI Company shall not be held liable or responsible for incidental or consequential damages resulting from the use or operation of Air Conditioning Units.

If the RSI Company determines these Air Conditioning Units or components have been repaired or returned for damages not covered by this limited warranty, the Purchaser will be advised of and bear the necessary repair charges before RSI Company will issue credit or proceed with the repair. NOTE: RSI Company/Manufacturer reserves the right to discontinue or change at any time, these published specifications and designs without notice or obligation. As RSI VPAC unit features continually upgraded to are satisfy contemporary market demands, RSI will not provide retroactive feature changes to units sold prior to the date these upgrades are implemented.

RSI Company

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ITS Intertek Testing Services